

FIG. 1

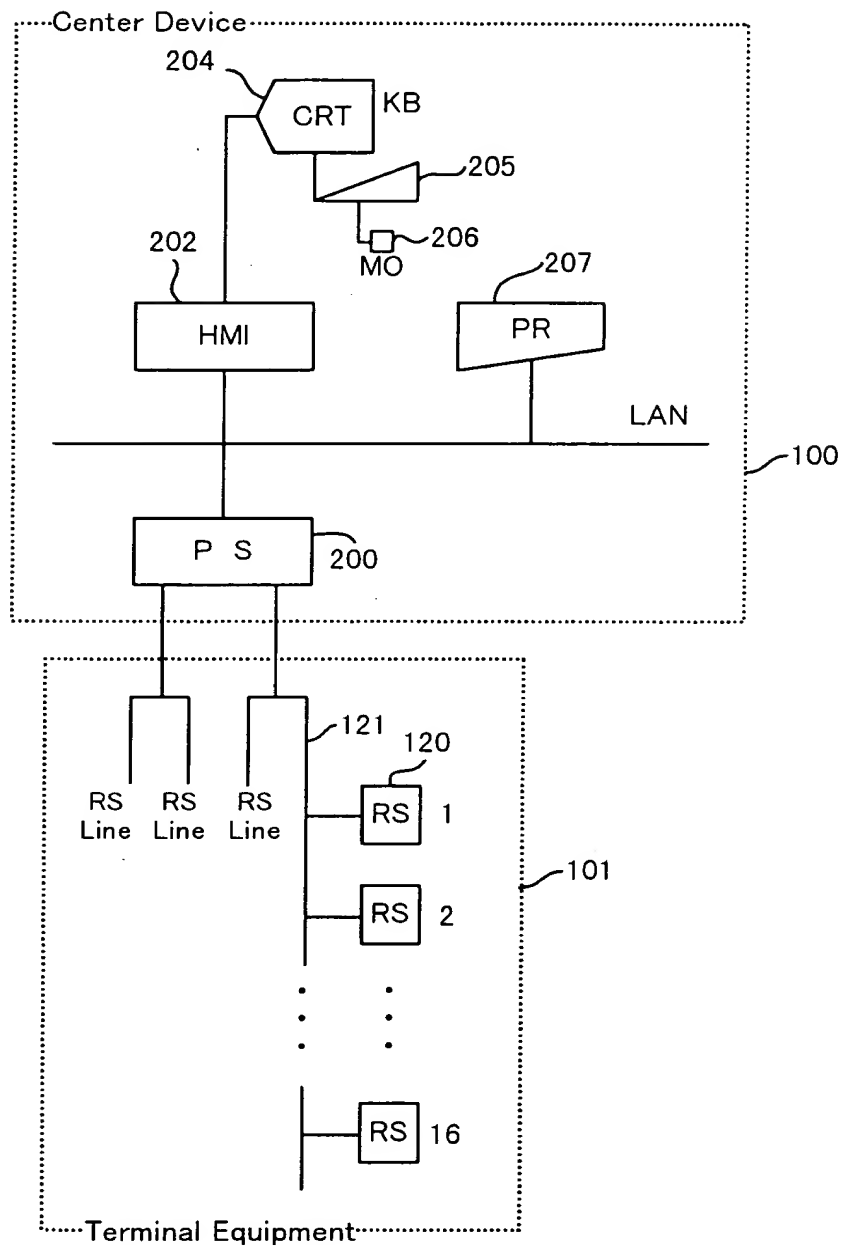
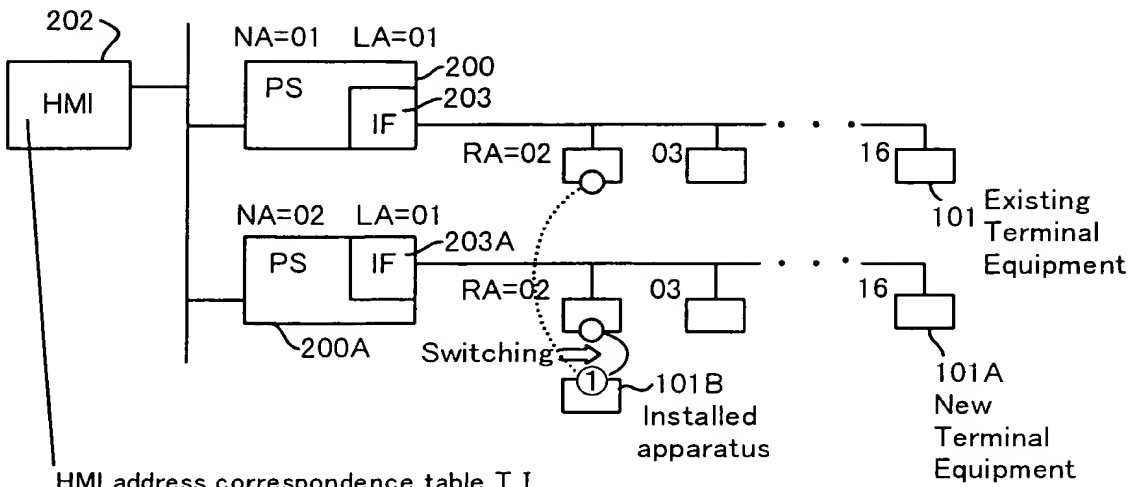


FIG. 2



HMI address correspondence table T I

P. ADR	H. ADR(OLD)	H. ADR(NEW)	STATUS
0000000001	0101020101	0201020101	<u>NEW</u>
0000000002	0101020102	0201020102	<u>OLD</u>
:	:	:	

Expanding

PS(NA=01) Address correspondence table T II

H. ADR	P. ADR	FLAG
0101020101	0000000001	<u>Used</u>
0101020102	0000000002	<u>Not Used</u>
:	:	

PS(NA=02) Address correspondence table T III

H. ADR	P. ADR	FLAG
0201020101	0000000001	<u>Not Used</u>
0201020102	0000000002	<u>Used</u>
:	:	

FIG. 3

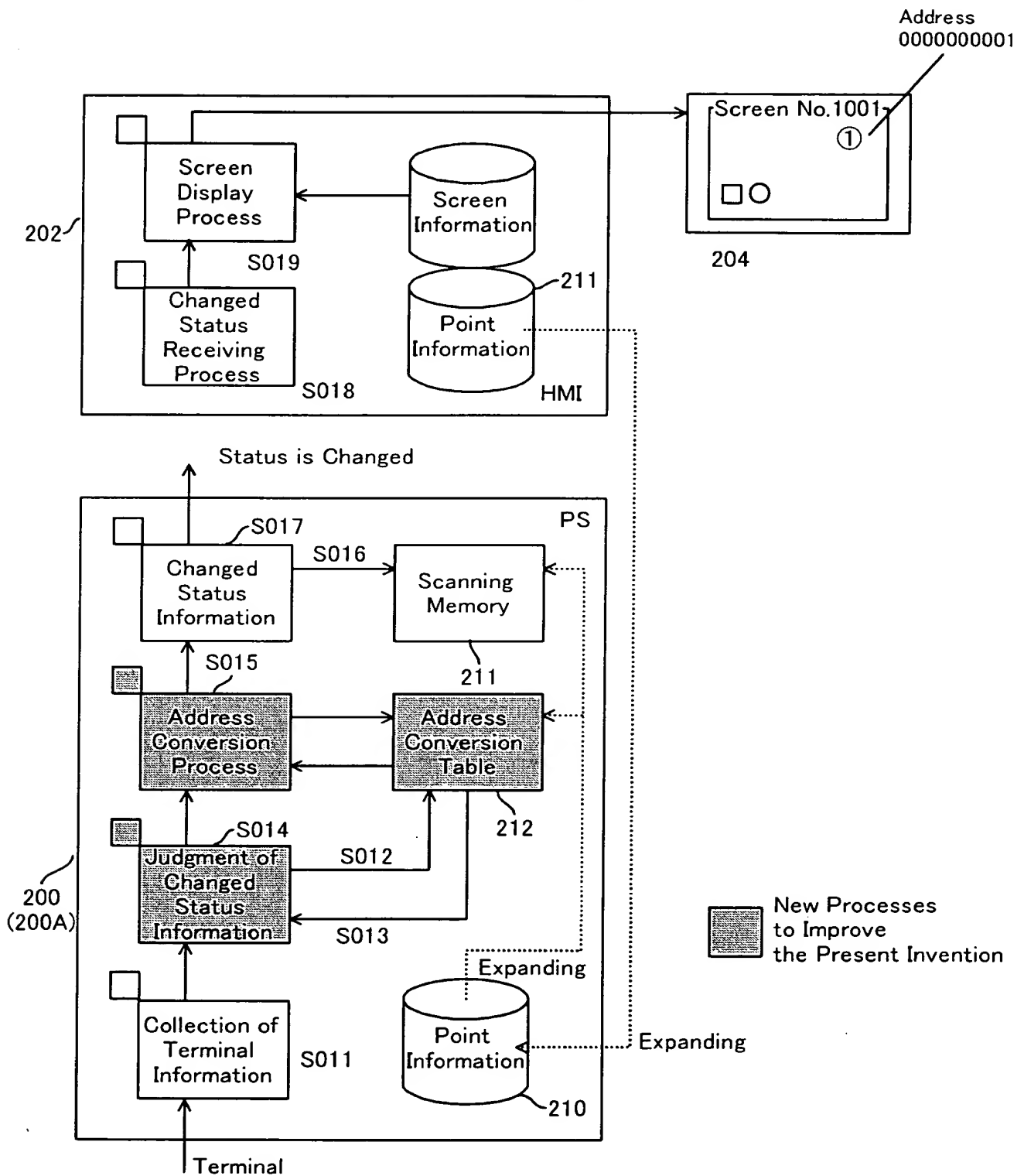


FIG. 4

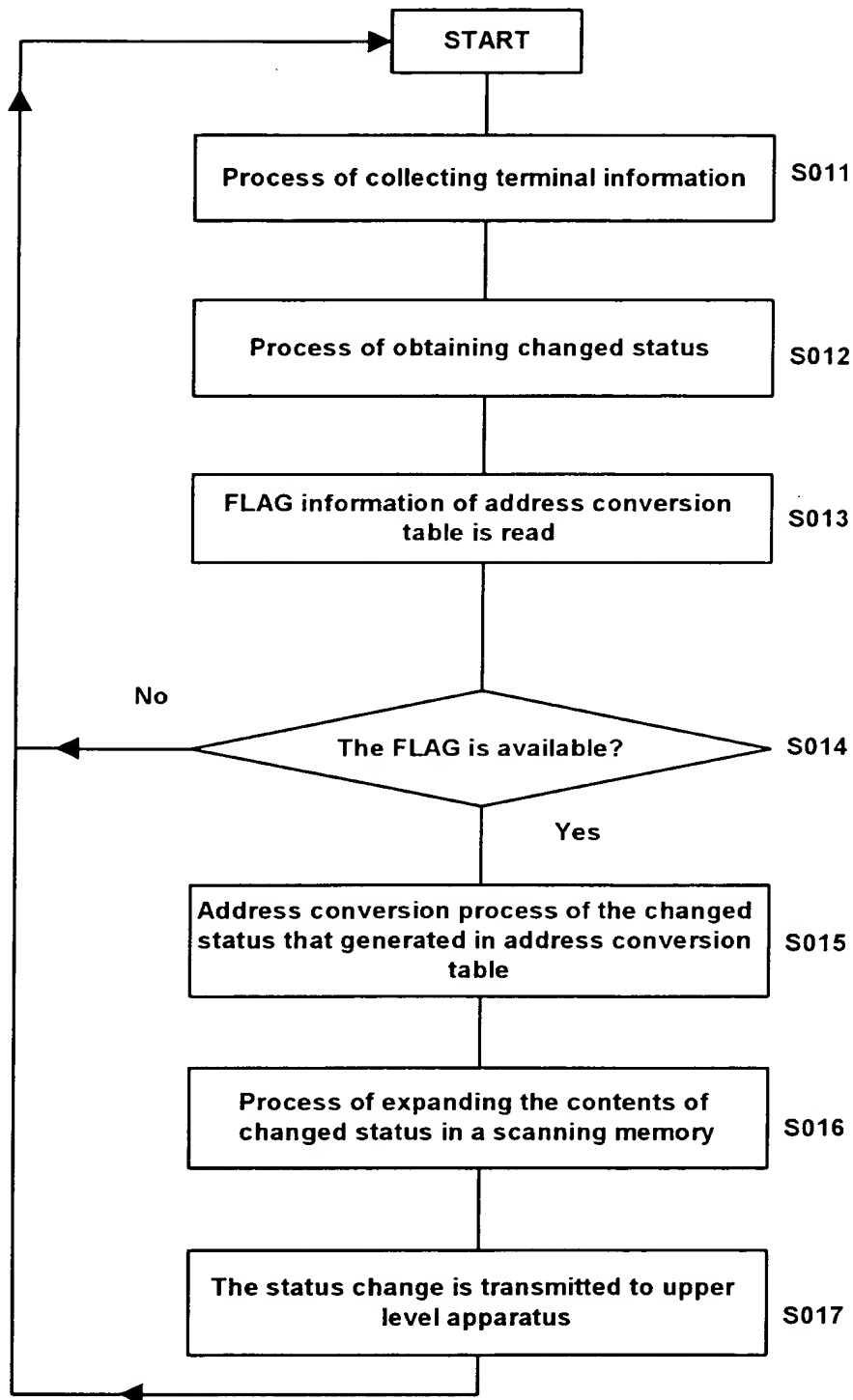


FIG. 5

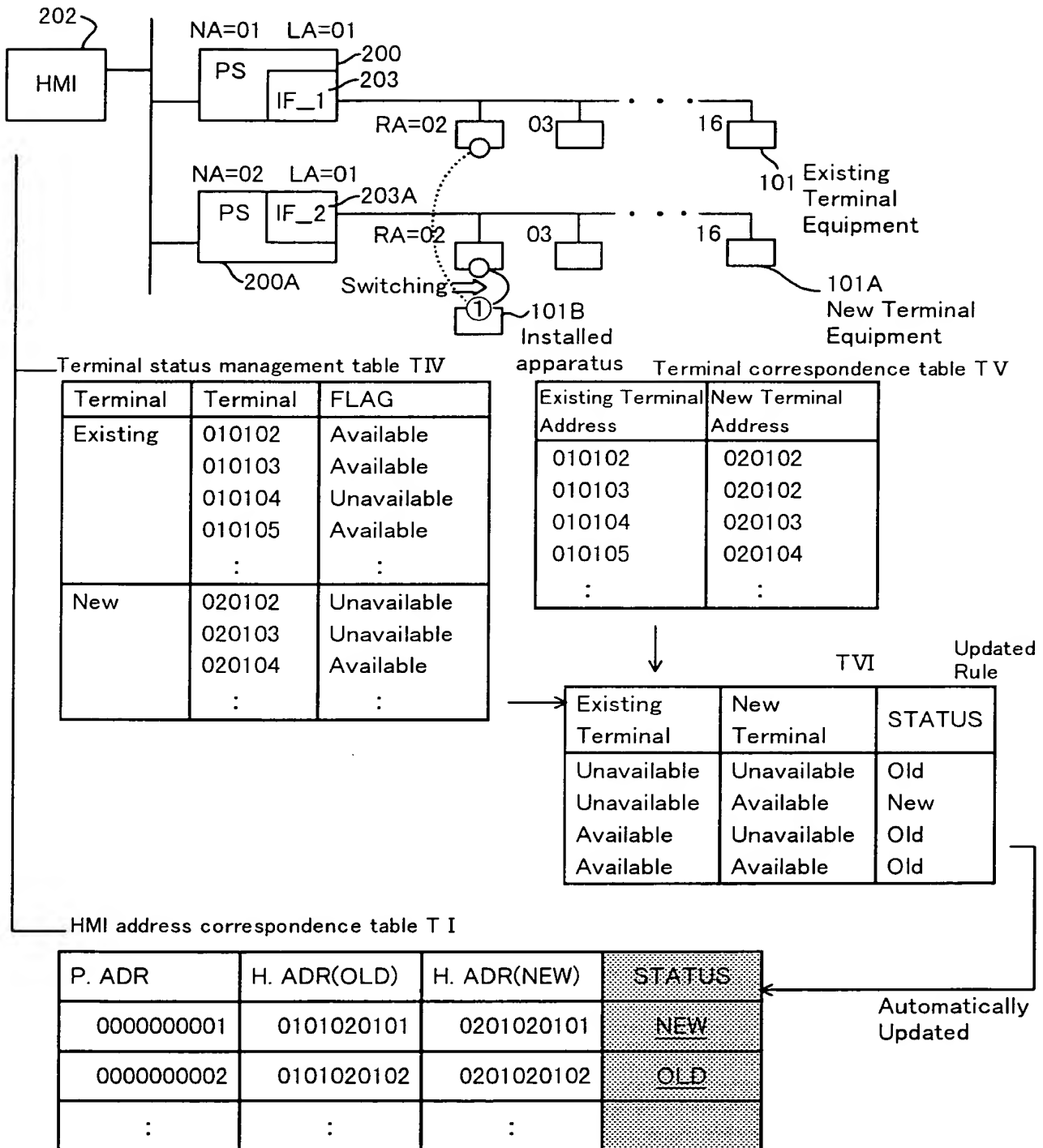


FIG. 6

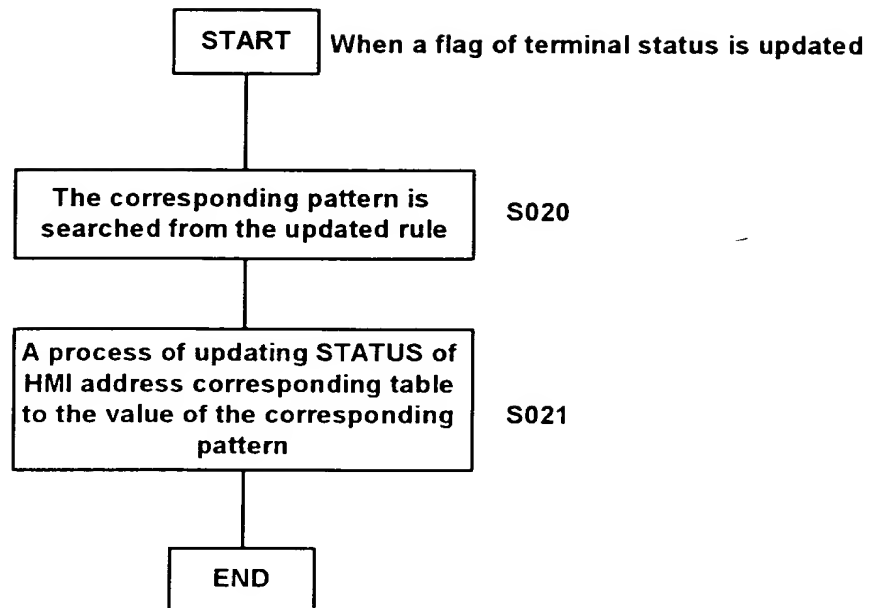
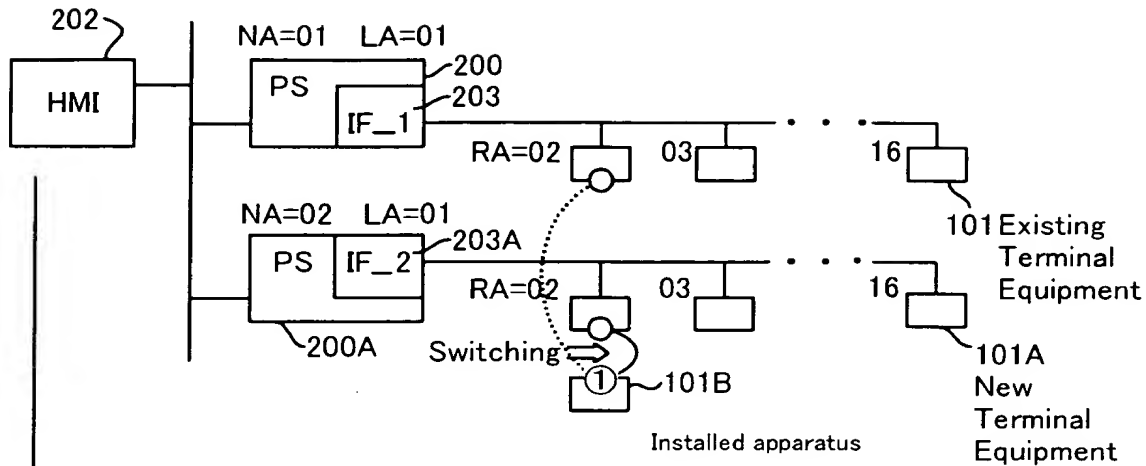


FIG. 7



Terminal correspondence table T V

Existing Terminal Address	New Terminal Address
010102	020102
010103	020102
010104	020103
010105	020104
:	:

Terminal status management table T IV

Terminal Address	Status	FLAG	MODE
010102	Live	Available	Normal
010103	Live	Available	Normal
010104	Dead	Unavailable	Null
010105	Live	Available	Normal
:	:	:	:
020102	Live	Unavailable	Null
020103	Live	Unavailable	Null
020104	Dead	Available	Test
:	:	:	:

HMI Address correspondence table T I

P. ADR	H. ADR(OLD)	H. ADR(NEW)	STATUS	Operation Mode
0000000001	0101020101	0201020101	NEW	TEST
0000000002	0101020102	0201020102	OLD	NORMAL
:	:	:	:	:

Expanding

PS(NA=01) address correspondence table T II

H. ADR	P. ADR	FLAG
0101020101	0000000001	Used
0101020102	0000000002	Not Used
:	:	:

PS(NA=02) address correspondence table T III

H. ADR	P. ADR	FLAG	Operation Mode
0201020101	0000000001	Not Used	TEST
0201020102	0000000002	Used	NORMAL
:	:	:	:

FIG. 8

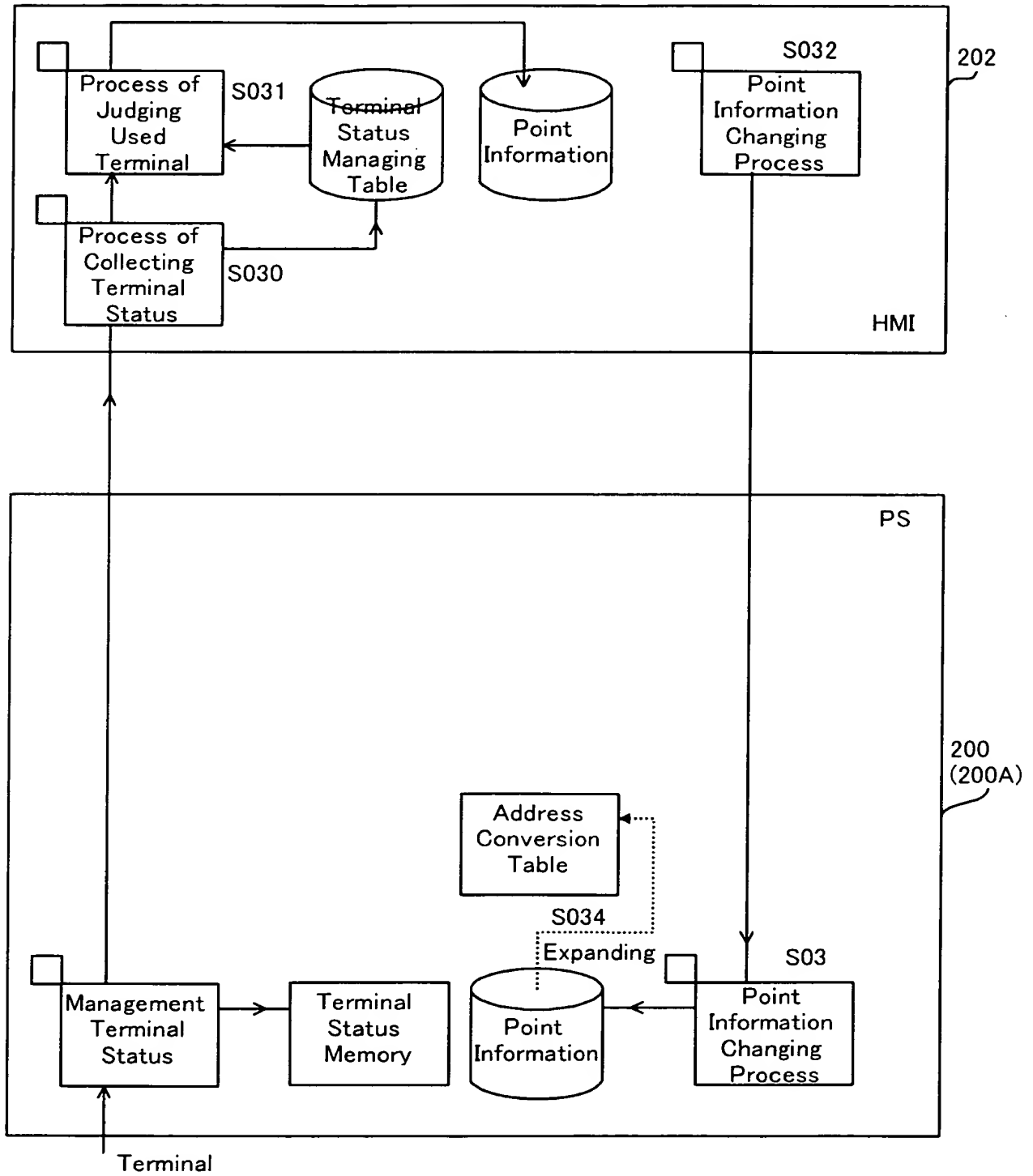


FIG. 9

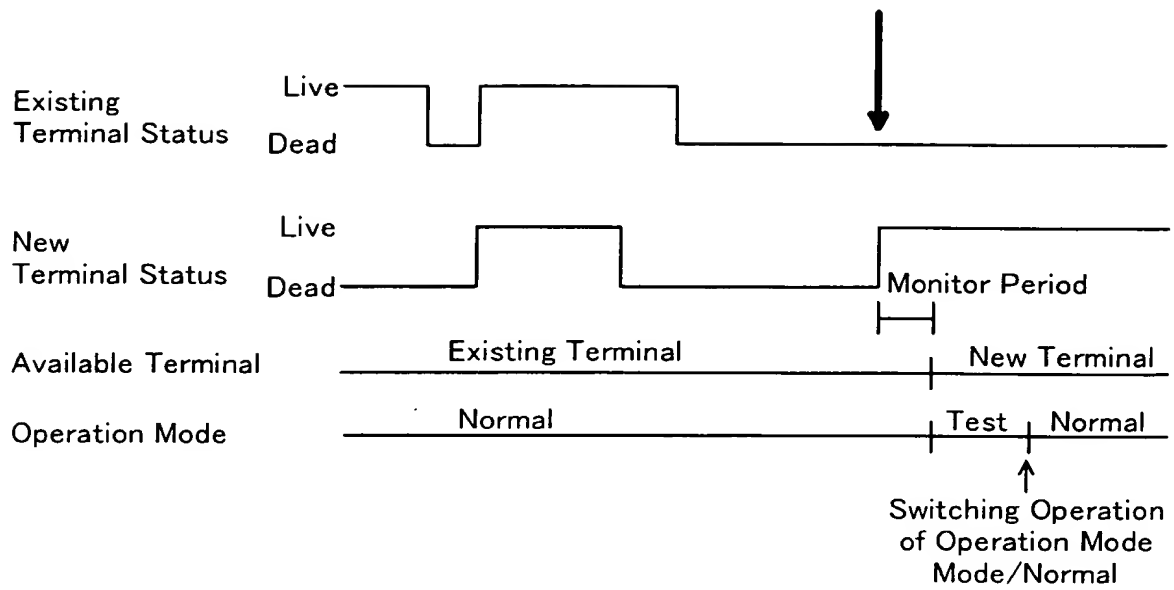


FIG. 10

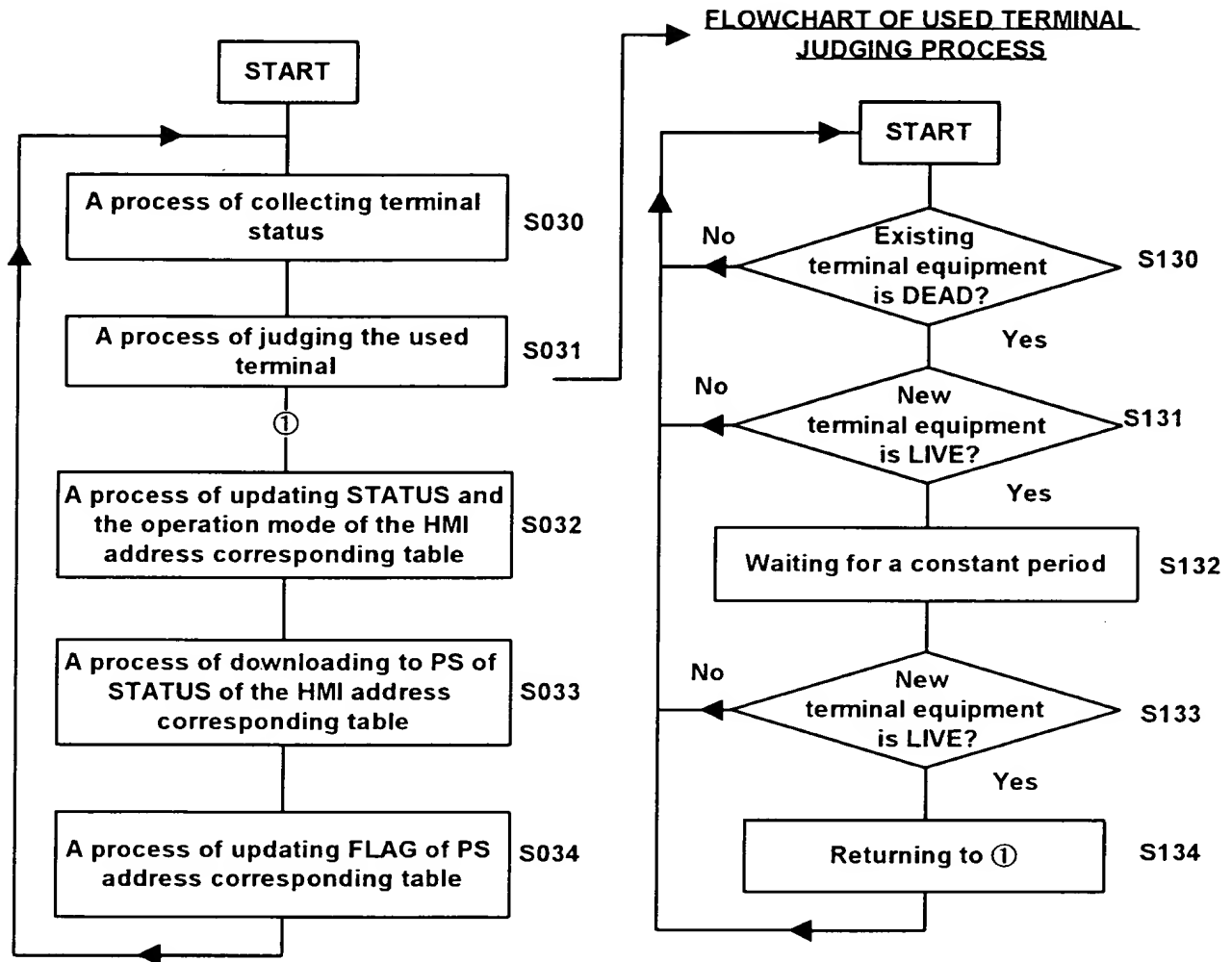


FIG. 11

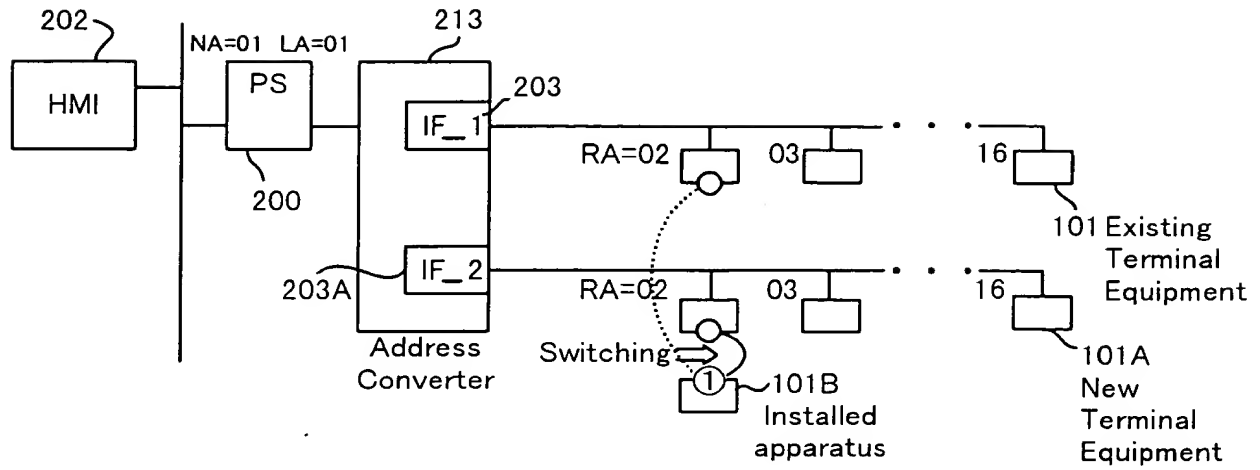


FIG. 12

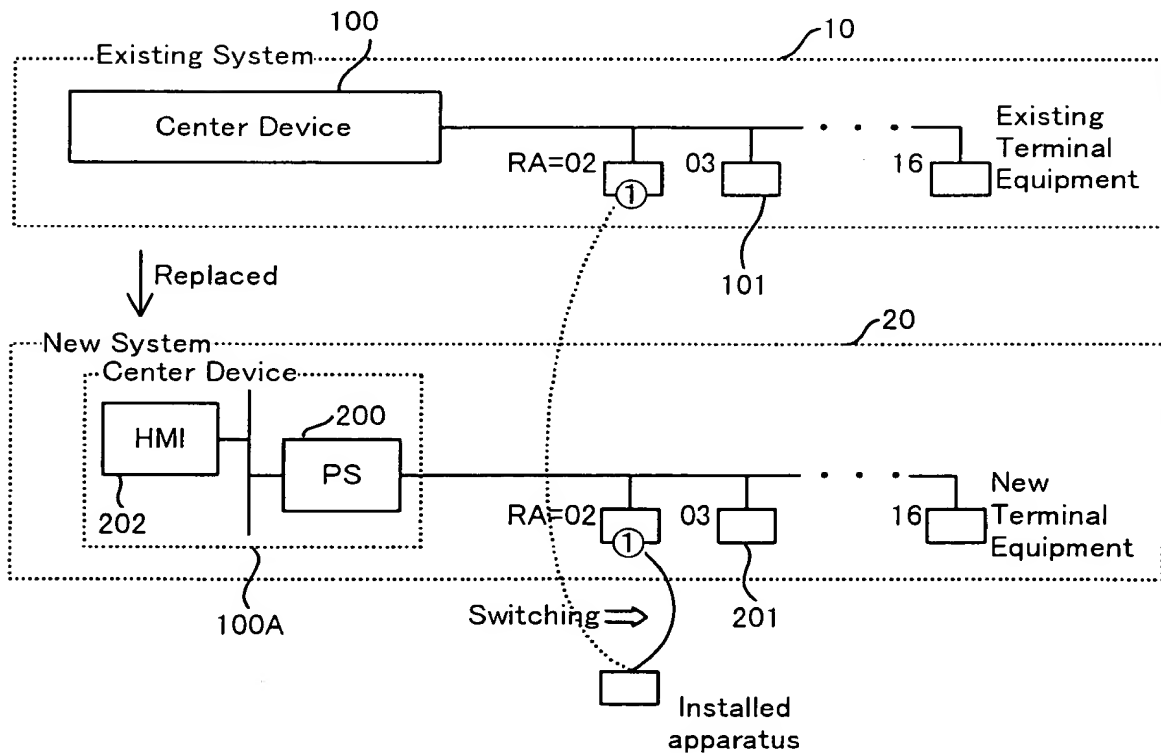


FIG. 13

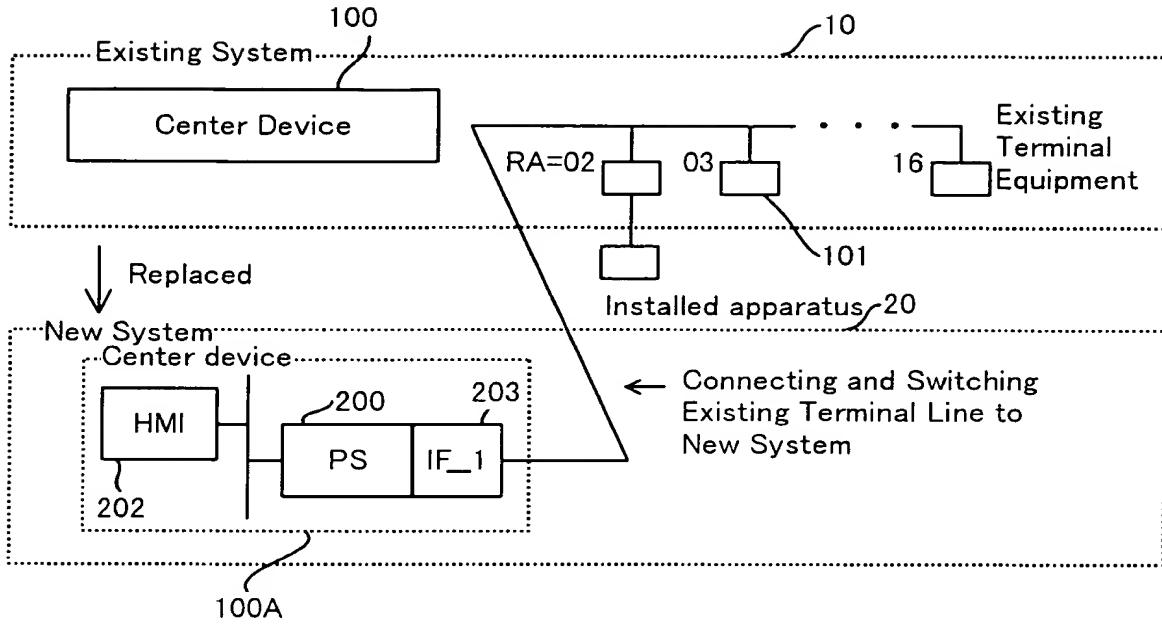


FIG. 14

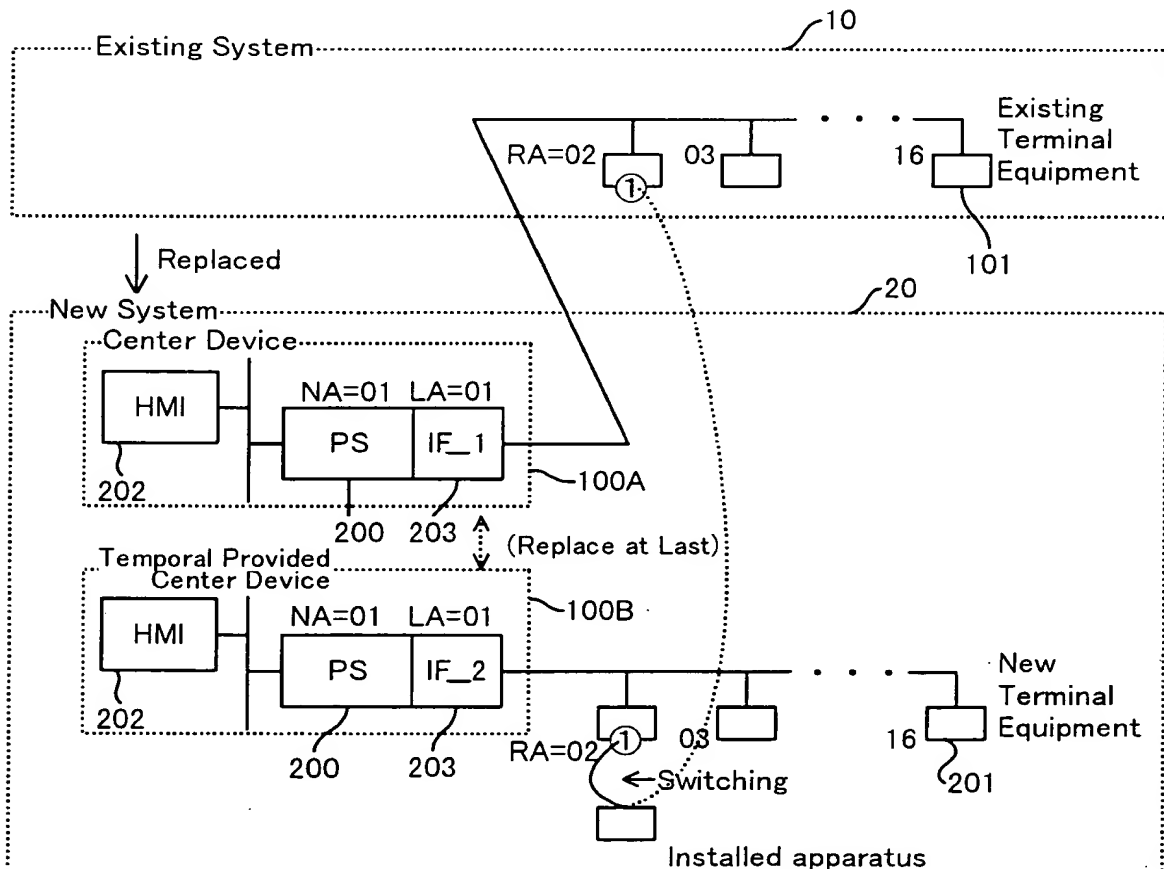


FIG. 15

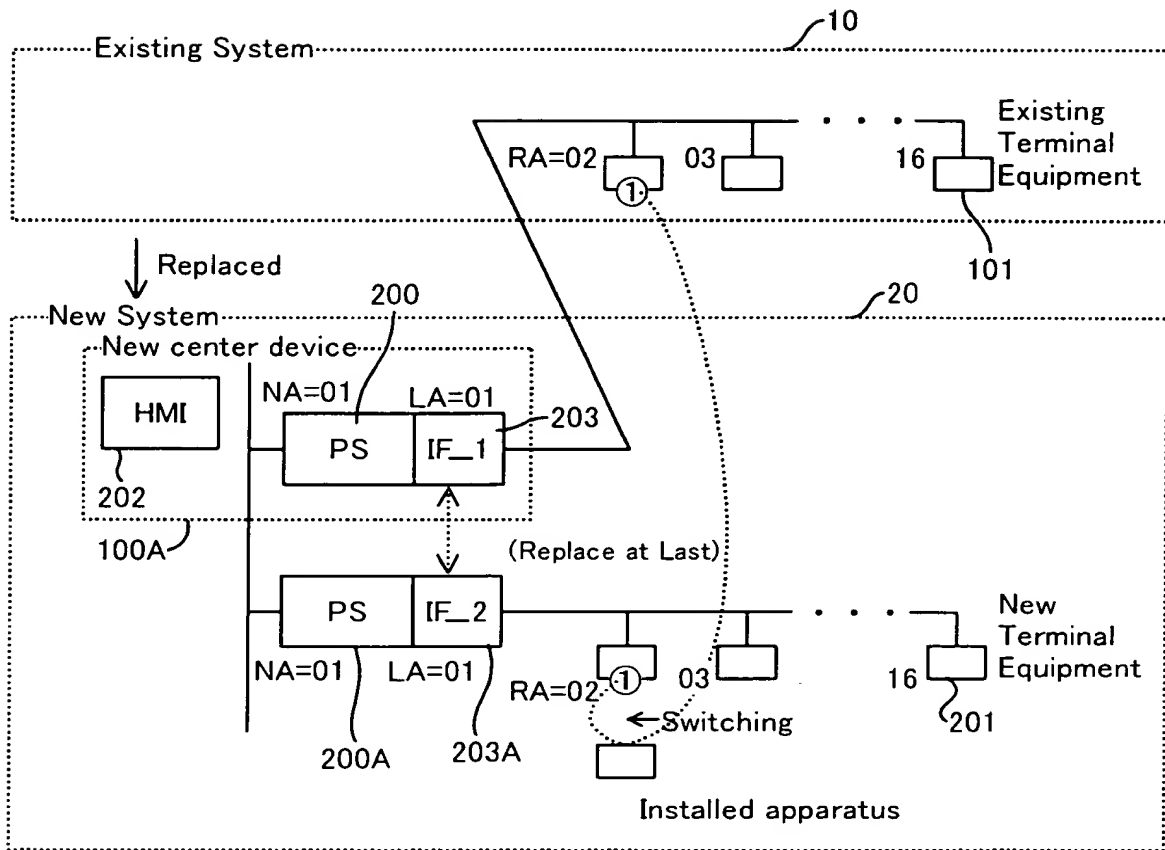


FIG. 16

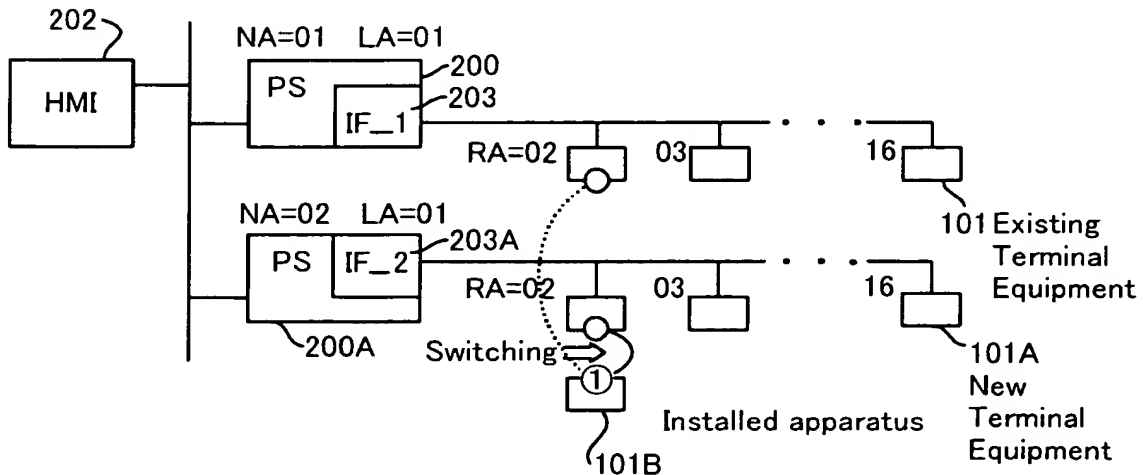


FIG. 17A

① Installed apparatus	Address When Connecting to Existing Terminal Equipment	NA	LA	RA	PA
		01	01	02	0101
	Address When Connecting to New Terminal Equipment	02	01	02	0101

NA=Processor No., LA=Interface No. in Processor, RA=Terminal Equipment No., PA=Destination No. of Connecting in Terminal Equipment No.

FIG. 17B

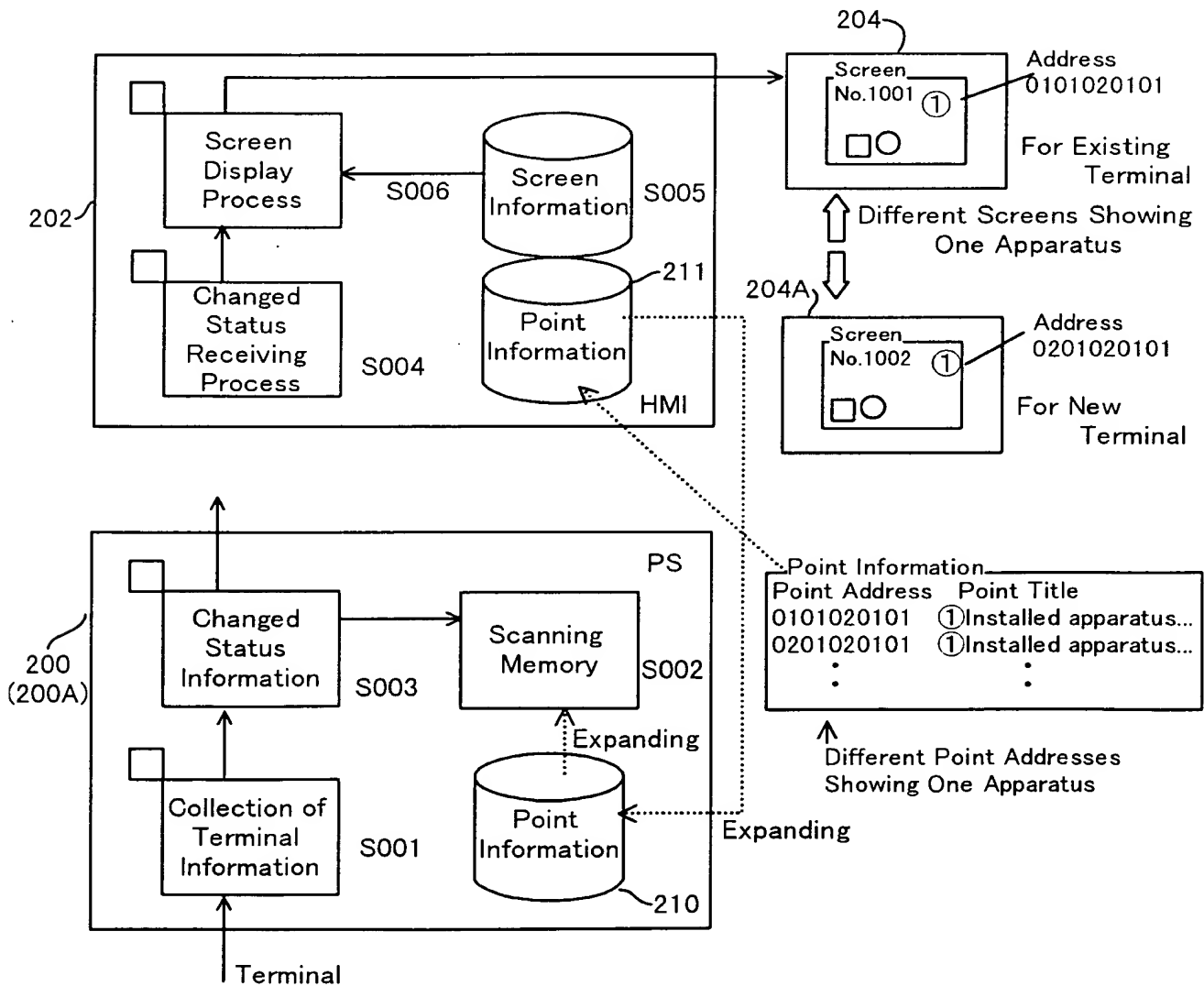


FIG. 18

